

SCOPE OF ACCREDITATION

Heat Treating

Allfast Fastening Systems, LLC.

15200 Don Julian Road City of Industry, CA 91745

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)

Aluminum Alloys (Must be selected if Aluminum is Heat Treated)
Aluminum Alloys – Customer Specs
Aluminum Alloys – Industry Specs – Check any applicable boxes
Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes
Industry Spec – Other – Nickel and Cobalt Alloys
Stainless Steels, Precipitation Hardening – Customer Specs
Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes
Titanium Alloys – Industry Specs – Check any applicable boxes
Industry Spec – Other – Titanium Alloys
Vacuum Heat Treating – Customer Specs
Vacuum Heat Treating – Industry Specs – Check any applicable boxes

AC7102S Rev K - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/AFTER 12-Nov-2023)

U11 The Boeing Company U14 SAFRAN Group

AC7102/5 Rev F - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on audits on/AFTER 30-Apr-2023)

Conductivity – Customer Specs

AC7102/8 Rev B - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits BEFORE 20-Jul-2025)

Pyrometry – Industry Specs – Check any applicable boxes AMS2750 t-frm-0004 Allfast Fastening Systems, LLC. City of Industry, CA