LOCKING FEATURE CONSISTS OF THREE (3) INDENTATIONS LOCATED 120° APART ON THE PERIPHERY OF THE NUT component and approximately .040" ABOVE THE INTERSECTION OF "G" TOLERANCES: FOR -05 & -06 SIZES +.030/-.010; FOR -08 & -10 SIZES +.040/-.10; FOR -12 SIZES +.050/-.010.

THE PREVAILING TORQUE SHALL CONFORM TO THE VALUES AS TABULATED, WHEN TESTED IN ACCORDANCE WITH SPECIFICATION ESCBB-2. HOWEVER, PREVAILING TORQUES FOR THE STANDARD FINISHES AND LUBRICANTS ARE SHOWN ABOVE. REFER TO SPECIFICATION ESCBB-4 FOR SPECIAL FINISHES AND/OR LUBRICANTS, IF REQUIRED.

THE PRODUCT DESCRIBED BY THIS DRAWING IS "EQUIVALENT TO" AND "INTERCHANGABLE WITH" THE MANUFACTURER'S PRODUCT LISTED BELOW EXCEPT FOR COLOR IDENTIFICATION, GROUND SHANK VISU-LOKS SHOULD NOT BE USED, EXCEPT WITH CONSIDERABLE CAUTION. IN APPLICATIONS WHICH EXCEED APPROXIMATELY .0005" INTERFERENCE FIT, GROUND SHANK BE USED IN THE MANUFACTURE OR REPRODUCTION OF THE ARTICLE DISCLOSED, AND THE DELIVERY OF THIS DOCUMENT SHALL NOT CONSTITUTE ANY RIGHT OR LICENSE TO DO SO.

GENERAL NOTES

1. OUTSIDE DIAMETER OF HEAD OF SCREW AND OUTSIDE DIAMETER OF SLEEVE SHALL NOT BE GREATER THAN MAXIMUM "D" DIAMETER.
2. FASTENERS SHALL BE FREE OF ALL LOOSE OR HANGING BURRS.
3. Locking feature consists of three (3) indentations located 120° apart on the periphery of the nut component and approximately .040" above the intersection of the nut nose angle and O.D. (mean grip of fastener).
4. The prevailing torque shall conform to the values as tabulated, when tested in accordance with Specification ESCBB-2. However, prevailing torques for the standard finishes and lubricants are shown above. Refer to Specification ESCBB-4 for special finishes and/or lubricants, if required.
5. Half-grip sizes may be ordered by adding [.5] to the grip dash numbers.
6. Head markings on nut depressed, .010" MAX.
7. The product described by this drawing is "equivalent to" and "interchangeable with" the manufacturer's product listed below except for color identification, head marking, and self-locking feature. Existing stock may be reworked to incorporate the lock, when these reworked fasteners are supplied. The head identification may be as shown below:
   MONOGRAM: BAGAH SERIES (MARKING: "VS", "AG" AND "SL"; NUT HEAD MAY BE COLORED ORANGE).
   ALCOA:....: BAGAH SERIES (MARKING: "VS", "AG" AND "SL"; NUT HEAD MAY BE COLORED ORANGE).
8. Standard finishes and lubricants are shown above. Refer to specification ESCBB-4 for special finishes and/or lubricants, if required.
9. "G" TOLERANCES: FOR -05 & -06 SIZES +.030/-.010; FOR -08 & -10 SIZES +.040/-.10; FOR -12 SIZES +.050/-.010.