**ALLFAST FASTENING SYSTEMS, INC.**

**SLEEVE MATERIAL CODE**
- "M" for MONEL
- "C" for A-286
- NONE FOR ALUMINUM

**SLEEVE I.D.**
- Ø3/32" 1.79 ± .004
- Ø4/32" 1.927 ± .004
- Ø5/32" 2.055 ± .005
- Ø6/32" 2.187 ± .006
- Ø7/32" 2.319 ± .007

**GRIFF DASH NO.**
- Ø3/32" 1.79 ± .004
- Ø4/32" 1.927 ± .004
- Ø5/32" 2.055 ± .005
- Ø6/32" 2.187 ± .006

**GRIFF LIMITS**
- Ø3/32" Ø.190 ± .004
- Ø4/32" Ø.205 ± .005
- Ø5/32" Ø.220 ± .006
- Ø6/32" Ø.235 ± .007

**RECOMMENDED PROCEDURE**
- MONEL & A-286 = 100° ± 1°
- A-286 = 100° ± 30'

**BASIC PART NO.**
- AF2001(0) (-)
- NAS1399M(0) (-)
- NAS1399C(0) (-)
- AF2471(0) (-)

**MATERIAL**
- SLEEVE
- STEM
- LOCK RING
- SLEEVE
- STEM

**FINISH**
- CHEM. FILM GOLD PER MIL-DTL-5541
- CHEM. FILM ORANGE PER MIL-DTL-5541
- MONEL-NONE A286-PASSIVATE PER AMS2700

**PROCUREMENT SPEC:** NAS1400 AS APPLICABLE.

**NOTES:**
- LUBRICATION: AS REQUIRED FOR PERFORMANCE, UNPLATED MONEL OR A-286 COMPONENTS MAY BE LUBRICATED WITH SOLID LUBRICANT (MOS₂) LUBRICANT.
- AFTER BASIC PART NO., ADD "F" TO INDICATE CHEMICAL FILM TREATMENT, "P" TO INDICATE ANODIZE, "W" TO INDICATE CADMIUM PLATED.
- "S" TO INDICATE SILVER PLATE FINISH ON SLEEVES, "T" TO INDICATE DRY FILM LUBE ONLY, "WL" TO INDICATE CADMIUM PLATED WITH DRY FILM LUBE ONLY, "PR" TO INDICATE AF90 DRY FILM LUBE ONLY, "WPR" TO INDICATE CADMIUM PLATED SLEEVE WITH AF90 DRY FILM LUBE ONLY.
- RIVET GROUP REFERS TO SHIFT POINT SETTINGS.
- NOT TO EXCEED RIVET DIAMETER.
- LENGTHS BELOW HEAVY LINE ARE NOT SHOWN ON NAS1399.
- FOR GRIP LENGTHS LONGER THAN SHOWN IN TABLE REFER TO AF2041-3 PART STANDARD.

**UNCONTROLLED COPY WILL NOT BE KEPT UP TO DATE**

**FED. IDENT. CODE** 53551

<table>
<thead>
<tr>
<th>PART NO.</th>
<th>SLEEVE</th>
<th>STEM</th>
<th>LOCK RING</th>
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**PREPARED:** KURT M. SABIN 06-18-92
**CHECKED:** APPROVAL P.M. 06/17/90 6444
**APPROVED:** ON FILE P.M. 12/04/17 10015

**BLIND RIVET** FLUSH HEAD, LOCKED STEM

**STANDARD** AF2001 WIRE DRAW