<table>
<thead>
<tr>
<th>DIA. DASH NO.</th>
<th>#A HEAD DIA. ±.005</th>
<th>B HEAD REF.</th>
<th>L REF.</th>
<th>#C ±.005</th>
<th>#D ±.005</th>
<th>#E ±.004</th>
<th>G REF.</th>
<th>M ±.010</th>
<th>GRIP RANGE</th>
<th>SHEAR STRENGTH (LBS.)</th>
<th>TENSILE STRENGTH (LBS.)</th>
<th>INSTALLATION HOLE SIZE</th>
<th>DRILL SIZE</th>
</tr>
</thead>
<tbody>
<tr>
<td>-5</td>
<td>0.212</td>
<td>0.085</td>
<td>2.50</td>
<td>0.320</td>
<td>0.258</td>
<td>0.155</td>
<td>0.175</td>
<td>0.170–1.125</td>
<td>625</td>
<td>665</td>
<td>950</td>
<td>1.645–1.665</td>
<td>#19</td>
</tr>
<tr>
<td>-6</td>
<td>0.256</td>
<td>0.108</td>
<td>2.50</td>
<td>0.385</td>
<td>0.310</td>
<td>0.175</td>
<td>0.1970–2.000</td>
<td>360</td>
<td>375</td>
<td>1250</td>
<td>1.900–1.930</td>
<td>#11</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>FINISH CODE</th>
<th>COLLAR</th>
<th>STEM</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>5056 ALUM. OR 2017 ALUM.</td>
<td>ANODIZE RED</td>
</tr>
<tr>
<td></td>
<td>7075 T6 ALUM.</td>
<td>CHEM. FILM ORANGE</td>
</tr>
<tr>
<td></td>
<td>5056 ALUM. OR 2017 ALUM.</td>
<td>ANODIZE RED</td>
</tr>
<tr>
<td></td>
<td>7075 T6 ALUM.</td>
<td>CHEM. FILM WIL-920L-5041 CLEAR</td>
</tr>
</tbody>
</table>

⚠️ OPTIONAL HEAD CONFIGURATION IDENTIFIED BY "C" OR "D" AT END OF THE PART NUMBER.

⚠️ MAY BE 2017 ALUMINUM AT MANUFACTURER'S OPTION.

⚠️ COMPONENTS MAY BE LUBRICATED TO ENHANCE PERFORMANCE AT MFG'S DISCRETION.

⚠️ VALUE GIVEN FOR SHEAR PLANE THROUGH "F" DIAMETER.

⚠️ VALUE GIVEN FOR SHEAR PLANE THROUGH "E" DIAMETER.

EXAMPLE PART NUMBER:

AC3676 C S D

OPTIONS: C - CHIP BREAK
D - DRILL START
CD - CHIP BREAK & DRILL START

DIAMETER FINISH CODE BASIC PART NUMBER

UNCONTROLLED COPY
WILL NOT BE KEPT UP TO DATE

U.S. PATENT: 6,772,500

REV.  DATE  BY  E.O. NO.
A  04/05/14  P.M.  8467
B  06/13/14  P.M.  8553
C  10/02/15  P.M.  9217
D  11/18/15  P.M.  9271
E  09/08/16  P.M.  9465
F  04/24/18  P.M.  10194

2 PIECE TACK BOLT™
SPECIAL HOLE SIZE

ALLFAST
15200 DON JULIAN ROAD. CITY OF INDUSTRY CA. 91745
PHONE: (828) 956-9588

AF 3676
PREPARED: PHILIP MCCURRIE
CHECKED: APPROVAL
APPROVED: 11/01/13
ON FILE