



DIA. DASH NO.	ØA HEAD DIA. ±.005	B HEAD HEIGHT REF.	L REF.	ØC ±.010	ØD ±.005	ØE ±.004	ØF ±.003	M ±.010	GRIP RANGE	SHEAR STRENGTH (LBS.)	TENSILE STRENGTH (LBS.)	INSTALLATION HOLE SIZE	DRILL SIZE
-4S	.170	.065	2.50	.256	.188	.127	.135	.312	.125-1.000	$\Delta$ 455	590	.1285-.132	#30

COLLAR		STEM	
MATERIAL	FINISH	MATERIAL	FINISH
5056 ALUM. OR 2017 ALUM.	ANODIZE RED	7075 T6 ALUM.	CHEM. FILM ORANGE

$\Delta$  VALUE GIVEN FOR SHEAR PLANE WITHIN PULL GROOVES.

$\Delta$  COMPONENTS MAY BE LUBRICATED TO ENHANCE PERFORMANCE AT MFG'S DISCRETION.

EXAMPLE PART NUMBER:  
AF3675 -4 S  
 |  
 | SHORT PLUG  
 | DIAMETER  
 | BASIC PART NUMBER

U.S. PATENT: 6,772,500

**UNCONTROLLED COPY  
 WILL NOT BE KEPT UP TO DATE**

REV.	DATE	BY	E.O. NO.	2 PIECE TACK BOLT™ SHORT PLUG	PREPARED	CHECKED	APPROVED
NC	09/16/10	P.M.	7107		PHILIP MCCURRIE	<b>APPROVAL</b>	
A	11/07/11	P.M.	7549		09/16/10	<b>ON FILE</b>	
B	06/13/14	P.M.	8553				
				<b>ALLFAST</b> 15200 DON JULIAN ROAD . CITY OF INDUSTRY CA. 91745 PHONE: (626) 968-9388	AF 3675-4S		