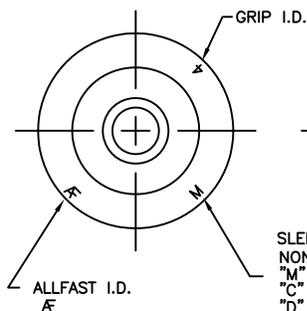
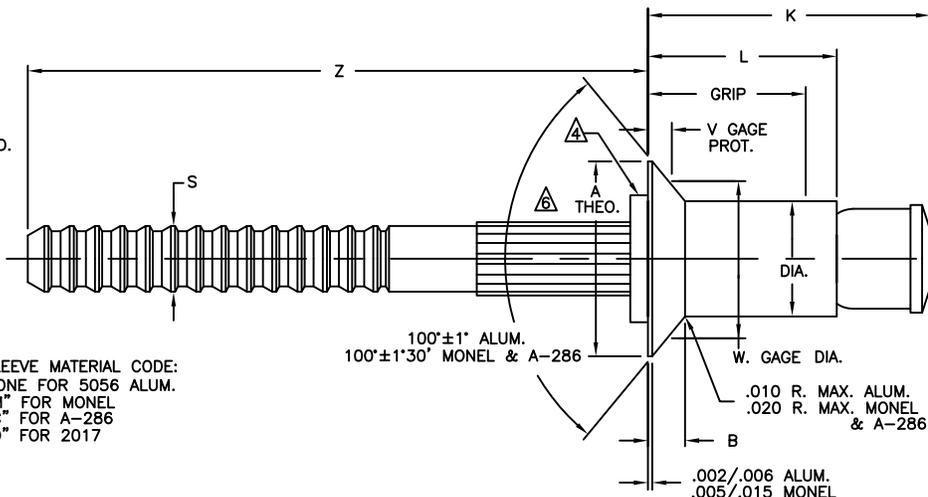


# ALLFAST

FASTENING SYSTEMS, Inc.



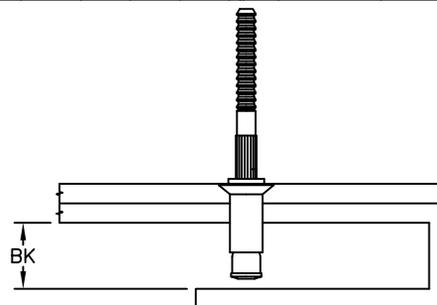
SLEEVE MATERIAL CODE:  
NONE FOR 5056 ALUM.  
"M" FOR MONEL  
"C" FOR A-286  
"D" FOR 2017



LUBRICATION: AS REQUIRED FOR PERFORMANCE.

GRIP LIMITS MIN. MAX.	GRIP DASH NO.	-4 DIA.		-5 DIA.		-6 DIA.	
		L REF.	K REF.	L REF.	K REF.	L REF.	K REF.
.125	-02	.223	.43	.254	.46	.271	.48
.126	.187	-03	.286	.55	.317	.58	.334
.188	.250	-04	.348	.59	.379	.62	.396
.251	.312	-05	.411	.65	.442	.68	.459
.313	.375	-06	.473	.71	.504	.74	.521
.376	.437	-07	.536	.78	.567	.80	.584
.438	.500	-08	.598	.84	.629	.87	.646
.501	.562	-09	.661	.90	.692	.93	.709
.563	.625	-10		.754	.99	.771	1.03
.626	.687	-11				.834	1.09
.688	.750	-12				.896	1.15

DIA. DASH NO.	DIA. +.003 - .001	A DIA. ±.004	B REF.	S DIA. REF.	Z REF.	DRILL SIZE	HOLE LIMITS	V ±.0015	W ±.0001	BK MIN.
-4	.140	.225	.035	.081	.87	#27	.143-.146	.0110	.1991	.394
-5	.173	.286	.047	.100	.94	#16	.176-.180	.0126	.2559	.425
-6	.201	.353	.063	.117	.94	#5	.205-.209	.0150	.3173	.459

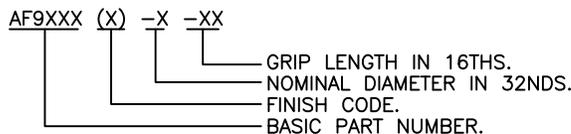


RIVET NO.	MATERIAL				FINISH			
	SLEEVE	STEM	LOCK RING	BULB FORMER	SLEEVE	STEM	LOCK RING	BULB FORMER
AF9252	5056 ALUM. ALLOY QQ-A-430	15-7PH CRES AMS 5657	A-286 CRES AMS 5731	7050 ALUM ALLOY QQ-A-430	MIL-DTL-5541 PLAIN COLOR	PASSIVATE QQ-P-35	PASSIVATE QQ-P-35	MIL-DTL-5541
AF9352	2017 ALUM ALLOY QQ-A-430	15-7PH CRES AMS 5657	A-286 CRES AMS 5731	7050 ALUM ALLOY QQ-A-430	MIL-DTL-5541 PLAIN COLOR	PASSIVATE QQ-P-35	PASSIVATE QQ-P-35	MIL-DTL-5541
AF9552	MONEL QQ-N-281	15-7PH CRES AMS 5657	A-286 CRES AMS 5731	MONEL QQ-N-281	NONE	PASSIVATE QQ-P-35	PASSIVATE QQ-P-35	NONE
AF9552P	MONEL QQ-N-281	15-7PH CRES AMS 5657	A-286 CRES AMS 5731	MONEL QQ-N-281	ALUM. COAT MIL-C-83488	PASSIVATE QQ-P-35	PASSIVATE QQ-P-35	NONE
AF9452	A-286 CRES AMS 5731	15-7PH CRES AMS 5657	A-286 CRES AMS 5731	A-286 CRES AMS 5731	NONE	PASSIVATE QQ-P-35	PASSIVATE QQ-P-35	NONE
AF9452P	A-286 CRES AMS 5731	15-7PH CRES AMS 5657	A-286 CRES AMS 5731	A-286 CRES AMS 5731	ALUM. COAT MIL-C-83488	PASSIVATE QQ-P-35	PASSIVATE QQ-P-35	NONE

NOTES:

DIA. DASH NO.	MIN. GRIP
-4	.063
-5	.063
-6	.073

- DO NOT CLEAN OR DECREASE PRIOR TO INSTALLATION.
- ADD LETTER "T" TO BASIC PART NUMBER TO DESIGNATE TRANSLUBE OR DRY FILM LUBRICANT ONLY. EXAMPLE: AF9252T4-3
- SILVER COLORED DRIVING ANVIL IDENTIFIES OVERSIZE DIAMETER RIVETS.
- HEAD MARKINGS VISIBLE AFTER INSTALLATION.
- SPIRAL KNURL OPTIONAL.



PAT. NO. 5,599,147

**UNCONTROLLED COPY**  
WILL NOT BE KEPT UP TO DATE

BY:	DATE:	REV.:	BY:	DATE:	C.R.NO.:	STANDARD
DRAWN BY: D. NGUYEN	06/20/95	H	J.Y.	01/13/04	4858	
CHECKED: APPROVAL		J	L.D.	04/17/07	6066	
APPROVED: ON FILE		K	L.D.	04/24/07	6071	

SUPERMAX RIVET  
100° FLUSH HEAD, LOCKED SPINDLE  
OVERSIZE DIAMETER