



NOM. DIA.	A DIA. +.003 -.001	B +.010 -.000	D HEAD DIAMETER	E MIN.	RECOMMENDED DRILLING PROCEDURE	
					DRILL SIZE	HOLE LIMITS
1/8	.125	.032	.250 ±.010	3/4"	#30 (.1285)	.128 - .132
5/32	.156	.039	.312 ±.012	3/4"	#20 (.161)	.160 - .164
3/16	.187	.047	.375 ±.015	3/4"	#10 (.1935)	.192 - .196

GRIP RANGE		DASH NO.	L MAX.	F MAX.	DASH NO.	L MAX.	F MAX.	DASH NO.	L MAX.	F MAX.
MIN.	MAX.									
.020	.125	-4-2	.327	.442	-5-2	.343	.473	-6-2	.358	.508
.126	.187	-4-3	.390	.505	-5-3	.405	.535	-6-3	.421	.571
.188	.250	-4-4	.452	.567	-5-4	.468	.598	-6-4	.483	.633
.251	.312	-4-5	.515	.630	-5-5	.530	.660	-6-5	.546	.696
.313	.375	-4-6	.577	.692	-5-6	.593	.723	-6-6	.608	.758
.376	.437							-6-7	.671	.821

RIVET SERIES	SLEEVE MATERIAL	STEM MATERIAL	SLEEVE FINISH	STEM FINISH
RV650 RBA	5056 ALUMINUM	MILD STEEL	NONE	ZINC PLATED

**UNCONTROLLED COPY**  
WILL NOT BE KEPT UP TO DATE

REV.	DATE	BY	E.O. NO.	"OSCAR" BLIND RIVET UNIVERSAL HEAD SELF-PLUGGING (REDUCED BREAKNECK)	PREPARED	CHECKED	APPROVED
C	10/08/99	C.C.	3372		CARLOS CESPEDES	10/08/99	<b>APPROVAL</b> ON FILE
				<b>ALLFAST</b> 15200 DON JULIAN ROAD . CITY OF INDUSTRY CA. 91745 PHONE: (626) 968-9388	RV 650 RBA		