



NOM. DIA.	MIN. GRIP
3/32	.020
1/8	.025
5/32	.031
3/16	.037

SLEEVE MATERIAL CODE:
NONE FOR ALUM.
"M" FOR MONEL
"C" FOR A-286

ALUMINUM ALLOY = .010 R. MAX.
MONEL & A-286 = .020 R. MAX.

NOM. DIA.	A DIA. +.003 -.001	B +.010 -.000	D DIA.	C MAX.	RECOMMENDED DRILL SIZE	PROCEDURE HOLE LIMITS
3/32	.094	.040	.187 ±.009	14°	#40 (.0980)	.097/.100
1/8	.125	.054	.250 ±.012	10°	#30 (.1285)	.129/.132
5/32	.156	.067	.312 ±.016	10°	#20 (.1610)	.160/.164
3/16	.187	.080	.375 ±.019	8°	#10 (.1935)	.192/.196
1/4	.250	.107	.500 ±.025	6°	#F (.2570)	.256/.261

GRIP RANGE	3/32" DIAMETER			1/8" DIAMETER			5/32" DIAMETER			3/16" DIAMETER			1/4" DIAMETER				
	MIN.	MAX.	DASH NO.	L MAX.	F MAX.	DASH NO.	L MAX.	F MAX.	DASH NO.	L MAX.	F MAX.	DASH NO.	L MAX.	F MAX.	DASH NO.	L MAX.	F MAX.
.063	.125	.187	.250	.312	.375	.438	.500	.562	.625	.688	.751	.813	.875	.938	1.000	1.063	1.125
.125	.187	.250	.312	.375	.438	.500	.562	.625	.688	.751	.813	.875	.938	1.000	1.063	1.125	1.188
.187	.250	.312	.375	.438	.500	.562	.625	.688	.751	.813	.875	.938	1.000	1.063	1.125	1.188	1.250
.250	.312	.375	.438	.500	.562	.625	.688	.751	.813	.875	.938	1.000	1.063	1.125	1.188	1.250	1.313
.312	.375	.438	.500	.562	.625	.688	.751	.813	.875	.938	1.000	1.063	1.125	1.188	1.250	1.313	1.375
.375	.438	.500	.562	.625	.688	.751	.813	.875	.938	1.000	1.063	1.125	1.188	1.250	1.313	1.375	1.438
.438	.500	.562	.625	.688	.751	.813	.875	.938	1.000	1.063	1.125	1.188	1.250	1.313	1.375	1.438	1.500
.500	.562	.625	.688	.751	.813	.875	.938	1.000	1.063	1.125	1.188	1.250	1.313	1.375	1.438	1.500	1.563
.562	.625	.688	.751	.813	.875	.938	1.000	1.063	1.125	1.188	1.250	1.313	1.375	1.438	1.500	1.563	1.625
.625	.688	.751	.813	.875	.938	1.000	1.063	1.125	1.188	1.250	1.313	1.375	1.438	1.500	1.563	1.625	1.688
.688	.751	.813	.875	.938	1.000	1.063	1.125	1.188	1.250	1.313	1.375	1.438	1.500	1.563	1.625	1.688	1.751
.751	.813	.875	.938	1.000	1.063	1.125	1.188	1.250	1.313	1.375	1.438	1.500	1.563	1.625	1.688	1.751	1.813
.813	.875	.938	1.000	1.063	1.125	1.188	1.250	1.313	1.375	1.438	1.500	1.563	1.625	1.688	1.751	1.813	1.875

PROCUREMENT SPECIFICATION: NAS1400

SERIES	MATERIAL			FINISH		
	SLEEVE	STEM	COLLAR	SLEEVE	STEM	COLLAR
RV1200 - () - () NAS1398D () ()	2017-T4 ALUM. ALLOY QQ-A-430	7075-T6 ALUM. ALLOY QQ-A-430	5056 ALUM. ALLOY QQ-A-430	MIL-A-8625, TP, II, CL-1 OR MIL-DTL-5541, CL-1A	MIL-A-8625, TP, II, CL-1 OR MIL-DTL-5541, CL-1A	
RV1240PR - () - () NAS1398C () ()	A-286 AMS 5731	A-286 AMS 5731	MONEL QQ-N-281	AF90	PASSIVATE PER AMS-QQ-P-35	
RV1240FA - () - () NAS1398CFA () ()	A-286 AMS 5731	A-286 AMS 5731	MONEL QQ-N-281	DRY FILM LUBE	PASSIVATE PER AMS-QQ-P-35	
RV1240W - () - () NAS1398CW () ()	A-286 AMS 5731	A-286 AMS 5731	MONEL QQ-N-281	CADMIUM PLATE AMS-QQ-P-416 (TP, II, CL-2)	PASSIVATE PER AMS-QQ-P-35	
RV1240S - () - () NAS1398CS () ()	A-286 AMS 5731	A-286 AMS 5731	MONEL QQ-N-281	SILVER PLATE QQ-S-365	PASSIVATE PER AMS-QQ-P-35	
RV1240 - () - () NAS1398C () ()	A-286 AMS 5731	A-286 AMS 5731	MONEL QQ-N-281	DRY FILM LUBE	PASSIVATE PER AMS-QQ-P-35	NONE
RV1250 - () - () NAS1398B () ()	5056 ALUM. ALLOY QQ-A-430	7075-T6 ALUM. ALLOY QQ-A-430	5056 ALUM. ALLOY QQ-A-430	MIL-A-8625, TP, II, CL-1 OR MIL-DTL-5541 (DYE ORANGE)	MIL-A-8625, TP, II, CL-1 OR MIL-DTL-5541, CL-1A	
RV1290PR - () - () NAS1398M () ()	MONEL QQ-N-281	MONEL PER QQ-N-281 DR A-286 PER AMS 5731	MONEL QQ-N-281	AF90	NONE	
RV1290 - () - () NAS1398MW () ()	MONEL QQ-N-281	MONEL PER QQ-N-281 DR A-286 PER AMS 5731	MONEL QQ-N-281	CADMIUM PLATE AMS-QQ-P-416 (TP, II, CL-2)	NONE	
RV1290MS - () - () NAS1398MS () ()	MONEL QQ-N-281	MONEL PER QQ-N-281 DR A-286 PER AMS 5731	MONEL QQ-N-281	SILVER PLATE QQ-S-365	NONE	
RV1290M - () - () NAS1398M () ()	MONEL QQ-N-281	MONEL PER QQ-N-281 DR A-286 PER AMS 5731	MONEL QQ-N-281	DRY FILM LUBE	NONE	

NOTES: UNLESS OTHERWISE SPECIFIED.

- △ COMPOSITION ONLY.
- △ MAY BE DRY FILM LUBED AT MANUFACTURERS OPTION.
- △ 3/32" DIAMETER AVAILABLE IN A-286 MATERIAL ONLY.
- △ 3/32" DIAMETER HAS AN INDENTED DOT FOR MFG. I.D. ONLY
- △ NOT TO EXCEED RIVET DIAMETER.
- △ AF90 MAY BE APPLIED AT MANUFACTURER'S OPTION.
- 7. EXAMPLE OF PART NUMBER:
RV1240 S 5-4
- 8. SUFFIX CODES FOR SPECIAL FINISHES OR LUBRICANTS:
F = I.V.D. ALUMINUM COAT PER MIL-C-83488, TYPE II CLASS 3.
P = ALUMINUM COAT PER NAS4006.
T = DRY OR 20204 TRANSLUBE ONLY.
TL = DRY OR TIO-LUBE 460 ONLY.

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WILL NOT BE KEPT UP TO DATE

REV.	DATE	BY	E.O. NO.	PREPARED	CHECKED	APPROVED
K	06/22/07	L.D.	6114	LAUREN VARGAS		
L	03/24/08	P.M.	6357			
M	07/23/09	P.M.	6810			
N	07/14/11	P.M.	7382			
P	09/18/12	P.M.	7887			
Q	04/02/13	P.M.	8107			

**BLIND RIVET
UNIVERSAL HEAD**

ALLFAST

15200 DON JULIAN ROAD . CITY OF INDUSTRY CA. 91745
PHONE: (626) 968-9388

	11/21/90	ON FILE
RV 12X0		