



NOM. DIAMETER	A	B	C REF.	D	DRILL SIZE	INSTALLATION HOLE SIZE	MINIMUM		△
							SHEAR	TENSILE	
3/32	0.133 0.123	0.040 0.032	0.750	0.097 0.092	#40	.098/.114	63	87	
1/8	0.175 0.165	0.046 0.038	0.750	0.128 0.123	#30	.1285/.1436	113	150	
5/32	0.217 0.207	0.059 0.051	0.750	0.159 0.154	#20	.161/.175	186	230	
3/16	0.261 0.251	0.074 0.066	0.750	0.190 0.185	#11	.191/.205	250	375	

GRIP RANGE		3/32 DIAMETER		1/8 DIAMETER		5/32 DIAMETER		3/16 DIAMETER	
MIN.	MAX.	DASH NO.	L MAX.	DASH NO.	L MAX.	DASH NO.	L MAX.	DASH NO.	L MAX.
.031	.062	3-1	.162	4-1	.197	5-1	.233	6-1	.263
.063	.125	3-2	.226	4-2	.261	5-2	.297	6-2	.327
.126	.187	3-3	.287	4-3	.322	5-3	.358	6-3	.388
.188	.250	3-4	.351	4-4	.386	5-4	.422	6-4	.452
.251	.312	3-5	.412	4-5	.447	5-5	.483	6-5	.513
.313	.375	3-6	.476	4-6	.511	5-6	.547	6-6	.577
.376	.437	3-7	.537	4-7	.572	5-7	.608	6-7	.638
.438	.500	3-8	.601	4-8	.636	5-8	.672	6-8	.702
.501	.562	-	-	4-9	.697	5-9	.733	6-9	.763
.563	.625	-	-	4-10	.761	5-10	.797	6-10	.827

SERIES	MATERIAL		FINISH	
	SLEEVE	STEM	SLEEVE	STEM
AF5056-()-()	5056 ALUMINUM ALLOY QQ-A-430	MILD STEEL	ANODIZE PER MIL-A-8625 DYED RED	RUST PREVENTATIVE OR DRY FILM LUBRICANT
AF5056C-()-()	5056 ALUMINUM ALLOY QQ-A-430	MILD STEEL	CHEM FILM PER MIL-DTL-5541 CLEAR	RUST PREVENTATIVE OR DRY FILM LUBRICANT

NOTES:

- △ TENSILE AND SHEAR NOT REQUIRED ON -1 GRIPS.
- ® U.S. PATENT 5,689,873 OTHER PATENTS PENDING.

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WILL NOT BE KEPT UP TO DATE**

REV.	DATE	BY	E.O. NO.	FASTACK® RIVET, BLIND PULL THRU. TEMPORARY TACKING FASTENER	PREPARED	CHECKED	APPROVED
B	10/09/01	J.Y.	4035		JOHN YOUSSEF		APPROVAL
C	12/12/01	J.Y.	4095		06/06/00	ON FILE	
D	04/17/07	L.D.	6066				
E	04/23/07	L.D.	6071				
F	08/27/09	P.M.	6840				
G	11/11/09	P.M.	6898				
				ALLFAST 15200 DON JULIAN ROAD . CITY OF INDUSTRY CA. 91745 PHONE: (626) 968-9388	AF 5056 AF 5056C PAGE 1 OF 1		