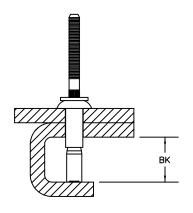


DIA. DASH NO.	øA ±.010	B +.010 000	øD +.003 001	øΡ	øS REF	U MAX	Z MIN	INSTALLATION HOLE LIMITS	DRILL SIZE NO.
-4	.250	.054	.125	.109123	.088	12°	.87	.129132	30(.129)
-5	.312	.067	.156	.136150	.107	10°	.94	.160164	20(.161)
-6	.375	.080	.187	.161175	.126	8*	.94	.192196	10(.194)
-8	.500	.107	.250	.214228	.169	6°	.97	.256261	F(.257)

RIVET		MATERIAL 🗥		FINISH				
NO.	SLEEVE	STEM	LOCK RING	SLEEVE	STEM	LOCK RING		
AF4173 NAS1398D()AB()	2017-T4 QQ-A-430	7075 QQ-A-430	5056-H38 QQ-A-430	MIL-DTL-5541	MIL-DTL-5541	NONE		
AF4523P()-() NAS1398MW()AB()	MONEL QQ-N-281	A-286 AMS5731	MONEL QQ-N-281	CADMIUM PLATE AMS-QQ-P-416	PASSIVATE AMS-QQ-P-35	NONE		
AF4523S()-() NAS1398MS()AB()	MONEL QQ-N-281	A-286 AMS5731	MONEL QQ-N-281	SILVER PLATE QQ-S-365	PASSIVATE AMS-QQ-P-35	NONE		
AF4523()-() NAS1398M()AB()	MONEL QQ-N-281	A-286 AMS5731	MONEL QQ-N-281	DRY FILM LUBE	PASSIVATE AMS-QQ-P-35	NONE		
AF4523F()-()	MONEL QQ-N-281	A-286 AMS5731	MONEL QQ-N-281	ALUM. COAT MIL-C-83488 TYPE II CLASS 3	PASSIVATE AMS-QQ-P-35	NONE		
AF4623P()-() NAS1398CW()AB()	A-286 AMS5731	A-286 AMS5731	MONEL QQ-N-281	CADMIUM PLATE AMS-QQ-P-416	PASSIVATE AMS-QQ-P-35	NONE		
AF4623S()-() NAS1398CS()AB()	A-286 AMS5731	A-286 AMS5731	MONEL QQ-N-281	SILVER PLATE QQ-S-365	PASSIVATE AMS-QQ-P-35	NONE		
AF4623()-() NAS1398C()AB()	A-286 AMS5731	A-286 AMS5731	MONEL QQ-N-281	DRY FILM LUBE	PASSIVATE AMS-QQ-P-35	NONE		
AF4623F()-() ABS0547D( )( )	A-286 AMS5731	A-286 AMS5731	MONEL QQ-N-281	ALUM. COAT MIL-C-83488 TYPE II CLASS 3	PASSIVATE AMS-QQ-P-35	NONE		

## UNCONTROLLED COPY WILL NOT BE KEPT UP TO DATE

L	REV.	DAIL	BY	E.O. NO.		PREPARED	CHECKED	APPROVED			
	М	10/09/09	P.M.	6872	AB CODE UNIVERSAL HEAD	DANNY BASSETT	APPR	OVAL			
	N	07/10/12	P.M.	7804	LOCKED SPINDLE	03/04/97	2				
	Р	03/05/13	P.M.	8041		,,					
H	_										
	Q	07/26/13	P.M.	8205	ALLFAST	AF4173					
Γ	R	04/22/14	Р.М.	8482			AF4523 AF4623				
ŀ	- ' '	0.7227.1		0.02	15200 DON JULIAN ROAD . CITY OF INDUSTRY CA. 91745						
	S	01/28/15	P.M.	8848	PHONE: (626) 968-9388	PAGE 1 OF 2					



## MINIMUM BLIND-SIDE CLEARANCE FOR RIVET INSTALLATION

			DIA DACIJ NIJAJED											
						DIA DASH NUMBER								
			-4			-5			-6			-8		
GRIP	GRIP RANGE		L +.000	F	BK	L +.000	F	вк	L  +.000	F	BK	L  +.000	F	вк
DASH NO	MIN	MAX	020	MAX	MIN	020	MAX	MIN	020	MAX	MIN	020	MAX	MIN
-01	<u> </u>	.062	.198	.39	.36	.198	.38	.35	.198	.37	.33			
-02	.063	.125	.260	.51	.45	.260	.49	.43	.260	.48	.42	.323	.57	.51
-03	.126	.187	.323	.63	.50	.323	.61	.48	.323	.60	.47	.385	.69	.56
-04	.188	.250	.385	.75	.56	.385	.73	.54	.385	.72	.53	.448	.81	.62
-05	.251	.312	.448	.87	.62	.448	.85	.59	.448	.84	.59	.510	.93	.68
-06	.313	.375	.510	.98	.67	.510	.97	.65	.510	.96	.65	.573	1.04	.73
-07	.376	.437	.573	1.11	.73	.573	1.09	.71	.573	1.08	.70	.635	1.16	.78
-08	.438	.500	.636	1.23	.79	.635	1.20	.76	.635	1.20	.76	.698	1.28	.84
-09	.501	.562	.698	1.35	.85	.698	1.37	.87	.698	1.37	.87	.760	1.46	.96
-10	.563	.625				.760	1.50	.94	.760	1.49	.93	.823	1.58	1.02
-11	.626	.687							.823	1.61	.98	.885	1.70	1.07
-12	.688	.750							.885	1.74	1.05	.948	1.83	1.14
-13	.751	.812										1.010	1.95	1.20
-14	.813	.875						l -				1.073	2.07	1.26

## NOTES:

1 MATERIAL COMPOSITION ONLY

2. MAY BE DRY FILM LUBED AT MANUFACTURER'S OPTION

 $\sqrt{3}$  MIN GRIP: DIAMETER -4 = .025, DIAMETER -5 = .031, DIAMETER -6 = .037

- 4. øP ANNEALED
- 5. EXAMPLE OF PART NUMBER:



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REV.	DATE	BY	E.O. NO.		PREPARED	CHECKED	APPROVED	
М	10/09/09	Р.М.	6872	AB CODE UNIVERSAL HEAD	DANNY BASSETT	APPR	OVAL	
N	07/10/12	P.M.	7804	LOCKED SDINIDLE	03/04/97	ON	FILE	
Р	03/05/13	P.M.	8041					
Q	07/26/13	P.M.	8205	ALLFAST		AF4173		
R	04/22/14	P.M.	8482	15200 DON JULIAN ROAD . CITY OF INDUSTRY CA. 91745		AF4523 AF4623		
S	01/28/15	P.M.	8848	PHONE: (626) 968-9388	PAGE 2 OF 2			