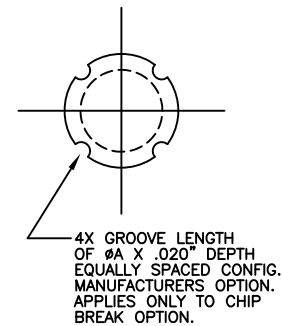


DIA. DASH NO.	øA HEAD DIA. ±.005	B HEAD HEIGHT REF.	L REF.	øC ±.010	øD ±.005	øE ±.004	øF	G REF.	M ±.010	GRIP RANGE	SHEAR STRENGTH (LBS.)		TENSILE STRENGTH (LBS.)	INSTALLATION HOLE SIZE	DRILL SIZE
											⚠	⚠			
-5	.212	.085	2.50	.320	.258	.155	.1715-.1725	.250	.344	.170-1.125	625	865	950	.1645-.1665	#19
-6	.256	.108	2.50	.385	.310	.175	.1970-2.000	.360	.375	.375-1.250	875	1250	1650	.1900-.1930	#11

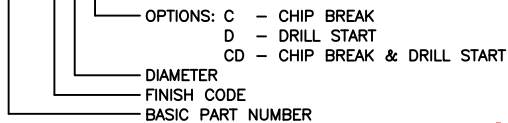
FINISH CODE	COLLAR		STEM	
	MATERIAL	FINISH	MATERIAL	FINISH
-	⚠ 5056 ALUM. OR 2017 ALUM.	ANODIZE RED	7075 T6 ALUM.	CHEM. FILM ORANGE
C	⚠ 5056 ALUM. OR 2017 ALUM.	ANODIZE RED	7075 T6 ALUM.	CHEM. FILM MIL-DTL-5541 CLEAR



SECTION A-A

- ⚠1 OPTIONAL HEAD CONFIGURATION IDENTIFIED BY "C" OR "D" AT END OF THE PART NUMBER.
- ⚠2 MAY BE 2017 ALUMINUM AT MANUFACTURERS OPTION.
- ⚠3 COMPONENTS MAY BE LUBRICATED TO ENHANCE PERFORMANCE AT MFG'S DISCRETION.
- ⚠4 VALUE GIVEN FOR SHEAR PLANE THROUGH "F" DIAMETER.
- ⚠5 VALUE GIVEN FOR SHEAR PLANE THROUGH "E" DIAMETER.

EXAMPLE PART NUMBER:
AF3676 C 5 D



**UNCONTROLLED COPY
WILL NOT BE KEPT UP TO DATE**

U.S. PATENT: 6,772,500

REV.	DATE	BY	E.O. NO.	PREPARED	CHECKED	APPROVED
A	04/05/14	P.M.	8467	PHILIP MCCURRIE	11/01/13	APPROVAL ON FILE
B	06/13/14	P.M.	8553			
C	10/02/15	P.M.	9217			
D	11/18/15	P.M.	9271	<p style="text-align: center;">ALLFAST</p> <p style="text-align: center;">15200 DON JULIAN ROAD . CITY OF INDUSTRY CA. 91745 PHONE: (626) 968-9388</p>		
E	09/08/16	P.M.	9465			
F	04/24/18	P.M.	10194			
			AF 3676			