

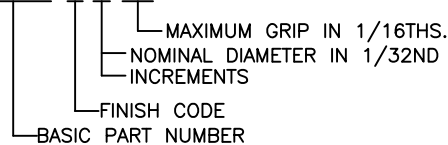
DIA. DASH NO:	NOM. DIA.	A		B REF.	C \triangle	D		E MIN.
		MIN.	MAX.			MIN.	MAX.	
-3	3/32	.175	.183	.036	.010 .002	.093	.097	3/4
-4	1/8	.221	.229	.042		.124	.128	3/4
-5	5/32	.282	.290	.055		.155	.159	3/4
-6	3/16	.349	.357	.070		.186	.190	3/4
-8	1/4	.472	.480	.095		.249	.253	1

DASH NO.	GRIP RANGE		-3 DIA.		-4 DIA.		-5 DIA.		-6 DIA.		-8 DIA.	
	MIN.	MAX.	L MAX.	F MAX.	L MAX.	F MAX.	L MAX.	F MAX.	L MAX.	F MAX.	L MAX.	F MAX.
-1	.036	.062	.135	.218	.170	.256						
-2	.063	.125	.198	.281	.232	.318	.254	.352	.277	.377		
-3	.126	.187	.260	.343	.295	.381	.317	.425	.340	.440	.385	.506
-4	.188	.250	.323	.405	.357	.443	.379	.477	.402	.502	.447	.568
-5	.251	.312	.385	.468	.420	.506	.442	.539	.465	.565	.510	.631
-6	.313	.375	.448	.530	.482	.568	.504	.601	.527	.627	.572	.693
-7	.376	.437	.510	.593	.545	.630	.567	.665	.590	.690	.635	.756
-8	.438	.500	.573	.655	.607	.693	.629	.727	.652	.752	.697	.818
-9	.501	.562	.635	.718	.669	.755	.692	.790	.715	.815	.760	.881
-10	.563	.625	.697	.780	.731	.818	.754	.852	.777	.877	.822	.943
-11	.626	.687	.760	.841	.794	.880	.817	.915	.840	.940	.885	1.005
-12	.688	.750	.822	.903	.856	.943	.879	.977	.902	1.002	.947	1.068
-13	.751	.812			.920	1.005					1.010	1.131
-14	.813	.875			.982	1.068					1.072	1.193

NOTES: UNLESS OTHERWISE SPECIFIED.

1. PART NUMBER CODE:

AF5091 S 4 -4



\triangle LUBRICATION TO BE APPLIED FOR PERFORMANCE WHEN REQUIRED.

\triangle NO ADDITIONAL LUBRICATION PERMITTED.

\triangle MAXIMUM LAND FOR MONEL PARTS SHALL BE .015, FOR ALL OTHER MATERIALS THE MAXIMUM LAND IS .010.

**UNCONTROLLED COPY
WILL NOT BE KEPT UP TO DATE**

	BY:	DATE	REV.	BY	DATE	C.R.NO.
PREPARED:	LAUREN VARGAS	04/10/81	X	P.M.	06/01/11	7327
CHECKED:	APPROVAL		Y	P.M.	12/01/11	7565
APPROVED:	ON FILE		Z	P.M.	03/25/14	8454

BLIND 100° CSK. HEAD RIVET
PULL-THRU
AF5001 SERIES
PAGE 1 OF 2

SERIES	MATERIAL		FINISH		
	RIVET	STEM	RIVET	STEM	
AF5001 MS20605AD	2117 QQ-A-430	CARBON STEEL PER ASTM A-510	ANODIZE PER MIL-A-8625 OR CHEM FILM PER MIL-DTL-5541	RUST PREVENTITIVE	
AF5001V MS20605AD			CHROMIC ACID ANODIZE PER MIL-A-8625 TYPE I, CLS I		
AF5051 MS20605B	5056 QQ-A-430		ANODIZE ORANGE PER MIL-A-8625 OR ORANGE CHEM. FILM PER MIL-DTL-5541		
AF5091 MS20605FL	MONEL QQ-N-281		DRY FILM LUBE PER AS5272		
AF5091S MS20605ML			SILVER PLATE PER ASTM B700		
AF5091C MS20605MP			CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLS 2		
AF5171	C1018 PER ASTM A-510 ANNEALED		CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLS 2		CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLS 2
AF5171S MS20605S			CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLS 2		CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLS 2
AF5171Z			CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLS 2		ZINC FLASH PLATE
AF5141			A-286 CRES		PASSIVATE PER AMS2700
AF5141R MS20605R	PASSIVATE PER AMS2700 & DRY FILM LUBE PER AS5272				
AF5141H MS20605H	CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLS 2				
AF5141R()-()L	△ PASSIVATE PER AMS2700 & LUBRICATE PER AS5272, TYPE I	△ PASSIVATED PER AMS2700 & LUBRICATE PER AS5272, TYPE I			
AF5141L	△ PASSIVATE PER AMS2700 & LUBECO 905	△ PASSIVATED PER AMS2700 & LUBECO 905			
AF5141TL	△ PASSIVATE PER AMS2700 & TIO-LUBE 460	△ PASSIVATED PER AMS2700 & TIO-LUBE 460			
AF5141T	△ PASSIVATE PER AMS2700 & TRANSLUBE 20204	△ PASSIVATED PER AMS2700 & TRANSLUBE 20204			
AF5141-()C	CAD PLATE PER AMS-QQ-P-416 TYPE II, CLS 2 & DYED GREEN	PASSIVATE PER AMS2700			
AF5141SL	PASSIVATE PER AMS2700 & EVERLUBE 620C	PASSIVATE PER AMS2700 & EVERLUBE 620C			
AF5141F()-()	△ ALUMINUM IVD COAT PER MIL-C-83488	△ PASSIVATE PER AMS2700			
AF5141-()-()IPR	CAD PLATE PER AMS-QQ-P-416 TYPE II, CL. 2 DYED GREEN & AF90	PASSIVATE PER AMS2700 & AF90			
AF5141-()-()PR	PASSIVATE PER AMS2700 & AF90	PASSIVATE PER AMS2700 & AF90			
AF5141P()-()	△ ALUMINUM COAT PER NAS4006	△ PASSIVATE PER AMS2700			
AF5141-()-()ZN	△ ZINC-NICKEL PLATE PER AMS2417 TYPE II	PASSIVATE PER AMS2700			
AF5141-()-()ZNR	△ ZINC-NICKEL PLATE PER AMS2417 TYPE II & DRY FILM LUBE PER AS5272	PASSIVATE PER AMS2700			

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WILL NOT BE KEPT UP TO DATE

	BY:	DATE	REV.	BY	DATE	C.R.NO.	BLIND 100° CSK. HEAD RIVET PULL-THRU AF5001 SERIES PAGE 2 OF 2
PREPARED:	LAUREN VARGAS	04/10/81	X	P.M.	06/01/11	7327	
CHECKED:	APPROVAL		Y	P.M.	12/01/11	7565	
APPROVED:	ON FILE		Z	P.M.	03/25/14	8454	