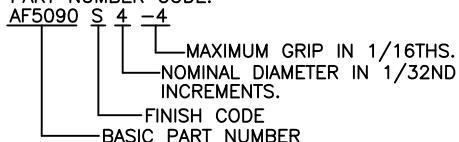


DIA. DASH NO:	NOM. DIA.	A		B +.010 -.000	D		E MIN.
		MIN.	MAX.		MIN.	MAX.	
-3	3/32	.178	.196	.040	.093	.097	3/4
-4	1/8	.238	.262	.054	.124	.128	3/4
-5	5/32	.296	.328	.067	.155	.159	3/4
-6	3/16	.356	.394	.080	.186	.190	3/4
-8	1/4	.475	.525	.107	.249	.253	1

DASH NO.	GRIP RANGE		-3 DIA.		-4 DIA.		-5 DIA.		-6 DIA.		-8 DIA.	
	MIN.	MAX.	L MAX.	F MAX.	L MAX.	F MAX.	L MAX.	F MAX.	L MAX.	F MAX.	L MAX.	F MAX.
-1	UP TO	.062	.140	.218	.170	.256	.192	.282	.215	.315		
-2	.063	.125	.203	.281	.232	.318	.254	.345	.277	.377	.322	.443
-3	.126	.187	.265	.343	.295	.381	.317	.425	.340	.440	.385	.506
-4	.188	.250	.328	.405	.357	.443	.379	.477	.402	.502	.447	.556
-5	.251	.312	.390	.468	.420	.506	.441	.539	.465	.565	.510	.631
-6	.313	.375	.453	.530	.482	.568	.504	.601	.527	.627	.572	.693
-7	.376	.437	.515	.592	.544	.630	.567	.665	.590	.690	.635	.756
-8	.438	.500	.578	.655	.607	.693	.629	.727	.652	.752	.697	.818
-9	.501	.562	.640	.718	.669	.756	.692	.790	.715	.815	.760	.881
-10	.563	.625	.703	.780	.731	.818	.754	.852	.777	.877	.822	.943
-11	.626	.687	.765	.843	.794	.881	.817	.915	.840	.940	.885	1.005
-12	.688	.750	.828	.905	.856	.943	.879	.977	.902	1.002	.947	1.068
-13	.751	.812									1.010	1.131
-14	.813	.875									1.072	1.193

**NOTES:**

1. PART NUMBER CODE:



- ⚠ LUBRICANT TO BE APPLIED FOR PERFORMANCE WHEN REQUIRED.
- ⚠ NO ADDITIONAL LUBRICATION PERMITTED.

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WILL NOT BE KEPT UP TO DATE**

	BY:	DATE	REV.	BY	DATE	C.R.NO.	BLIND UNIVERSAL HEAD RIVET PULL-THRU AF5000 SERIES PAGE 1 OF 2	
PREPARED:	LAUREN VARGAS	04/10/81	N	P.M.	06/01/11	7327		
CHECKED:	<b>APPROVAL</b>			P	P.M.	08/12/11		7419
APPROVED:	<b>ON FILE</b>			Q	P.M.	03/25/14		8454

SERIES	MATERIAL		FINISH		
	RIVET	STEM	RIVET	STEM	
AF5000 MS20604AD	2117 QQ-A-430	MILD STEEL	ANODIZE PER MIL-A-8625 OR CHEM FILM PER MIL-DTL-5541	RUST PREVENTITIVE	
AF5050 MS20604B	5056 QQ-A-430		ANODIZE ORANGE PER MIL-A-8625 OR ORANGE CHEM. FILM PER MIL-DTL-5541		
AF5090 MS20604FL	MONEL QQ-N-281		DRY FILM LUBE PER AS5272		
AF5090S MS20604ML			SILVER PLATE PER ASTM B700		
AF5090C MS20604MP			CAD PLATE PER AMS-QQ-P-416 TYPE II CLS 2		
AF5170	MILD STEEL		CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLS 2		CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLS 2
AF5170S MS20604S			CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLS 2		
AF5170Z		CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLS 2	ZINC FLASH PLATE		
AF5140	A-286 CRES	305 CRES	PASSIVATE PER AMS2700	PASSIVATE PER AMS-2700	
AF5140R MS20604R			PASSIVATE PER AMS2700 & DRY FILM LUBE PER AS5272		
AF5140H MS20604H			CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLS 2		
AF5140R()-()L			△ PASSIVATE PER AMS2700 & LUBRICATE PER AS5272, TYPE I	△ PASSIVATED PER AMS2700 & LUBRICATE PER AS5272, TYPE I	
AF5140L			△ PASSIVATE PER AMS2700 & LUBECO 905	△ PASSIVATED PER AMS2700 & LUBECO 905	
AF5140TL			△ PASSIVATE PER AMS2700 & TIO-LUBE 460	△ PASSIVATED PER AMS2700 & TIO-LUBE 460	
AF5140T			△ PASSIVATE PER AMS2700 & TRANSLUBE 20204	△ PASSIVATED PER AMS2700 & TRANSLUBE 20204	
AF5140-()C			CADMIUM PLATE PER AMS-QQ-P-416 TYPE II, CLS 2 & DYED GREEN	PASSIVATE PER AMS2700	
AF5140F()-()			△ ALUMINUM IVD COAT PER MIL-C-83488	△ PASSIVATE PER AMS2700	
AF5140-()-()IPR			CAD PLATE PER AMS-QQ-P-416 TYPE II, CL. 2 & DYED GREEN & AF90	PASSIVATE PER AMS2700& AF90	
AF5140-()-()PR			PASSIVATE PER AMS2700 & AF90	PASSIVATE PER AMS2700 & AF90	
AF5140P()-()			△ ALUMINUM COAT PER NAS4006	△ PASSIVATE PER AMS2700	
AF5140-()-()ZN			△ ZINC-NICKEL PLATE PER AMS2417, TYPE II	PASSIVATE PER AMS2700	
AF5140-()-()ZNR			△ ZINC-NICKEL PLATE PER AMS2417 TYPE II & DRY FILM LUBE PER AS5272	PASSIVATE PER AMS2700	

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	BY:	DATE	REV.	BY	DATE	C.R.NO.	BLIND UNIVERSAL HEAD RIVET PULL-THRU AF5000 SERIES PAGE 2 OF 2
PREPARED:	LAUREN VARGAS	04/10/81	N	P.M.	06/01/11	7327	
CHECKED:	<b>APPROVAL</b>		P	P.M.	08/12/11	7419	
APPROVED:	<b>ON FILE</b>		Q	P.M.	03/25/14	8454	