



NOM. DIA.	MIN. GRIP
3/32	.063
1/8	.063
5/32	.065
3/16	.080

MATERIAL	C	H
ALUMINUM ALLOY	100' ±1"	.002/.006
MONEL & A-286	100' ±1-1/2"	.005/.015

NOM. DIA.	A DIA. +.003 - .001	B REF.	THEOR. D DIA. ±.004	RECOMMENDED DRILL SIZE	PROCEDURE DRILL SIZE
3/32	.094	.036	.179	#40 (.980)	.097/.101
1/8	.125	.042	.225	#30 (1.285)	.129/.132
5/32	.156	.055	.286	#20 (1.610)	.160/.164
3/16	.187	.070	.353	#10 (1.935)	.192/.196
1/4	.250	.095	.476	#7 (.2570)	.256/.261

GRIP RANGE	3/32" DIAMETER			1/8" DIAMETER			5/32" DIAMETER			3/16" DIAMETER			1/4" DIAMETER																																																																							
	MIN.	MAX.	DASH NO.	L MAX.	F MAX.	DASH NO.	L MAX.	F MAX.	DASH NO.	L MAX.	F MAX.	DASH NO.	L MAX.	F MAX.	DASH NO.	L MAX.	F MAX.																																																																			
.125	.126	.188	.251	.313	.376	.438	.501	.563	.626	.688	.751	.813	-3-2	-3-3	-3-4	-3-5	-3-6	-3-7	-3-8	-3-9	-4-2	-4-3	-4-4	-4-5	-4-6	-4-7	-4-8	-4-9	-5-2	-5-3	-5-4	-5-5	-5-6	-5-7	-5-8	-5-9	-5-10	-6-2	-6-3	-6-4	-6-5	-6-6	-6-7	-6-8	-6-9	-6-10	-6-11	-6-12	-8-3	-8-4	-8-5	-8-6	-8-7	-8-8	-8-9	-8-10	-8-11	-8-12	-8-13	-8-14	.385	.448	.510	.573	.635	.698	.760	.823	.885	.948	1.010	1.073	.63	.75	.87	.99	1.11	1.23	1.34	1.52	1.64	1.77	1.89	2.01

PROCUREMENT SPECIFICATION: NAS1400

SERIES	MATERIAL			FINISH		
	SLEEVE	STEM	COLLAR	SLEEVE	STEM	COLLAR
RV1201 - () () NAS1399D (JA)	2017-T4 ALUM. ALLOY QQ-A-430	7075-T6 ALUM. ALLOY QQ-A-430	5056 ALUM. ALLOY QQ-A-430	MIL-A-8625,TP,II,CL-1 MIL-DTL-5541 CL-1A	MIL-A-8625,TP,II,CL-1 MIL-DTL-5541 CL-1A	
RV1241W - () () NAS1399CW (JA)	A-286 AMS 5731	A-286 AMS 5731	MONEL QQ-N-281	CADMIUM PLATE AMS-QQ-P-416 (TP,II,CL-2)	PASSIVATE PER AMS-QQ-P-35	
RV1241S - () () NAS1399CS (JA)	A-286 AMS 5731	A-286 AMS 5731	MONEL QQ-N-281	SILVER PLATE QQ-S-365	PASSIVATE PER AMS-QQ-P-35	
RV1241PR - () () NAS1399C (JA)	A-286 AMS 5731	A-286 AMS 5731	MONEL QQ-N-281	AF90	PASSIVATE PER AMS-QQ-P-35	
RV1241FA - () () NAS1399CFA (JA)	A-286 AMS 5731	A-286 AMS 5731	MONEL QQ-N-281	DRY FILM LUBE	PASSIVATE PER AMS-QQ-P-35	
RV1241 - () () NAS1399C (JA)	A-286 AMS 5731	A-286 AMS 5731	MONEL QQ-N-281	PASSIVATE PER AMS2700 AND DRY FILM LUBE	PASSIVATE PER AMS-QQ-P-35	NONE
RV1251 - () () NAS1399B (JA)	5056 ALUM. ALLOY QQ-A-430	7075-T6 ALUM. ALLOY QQ-A-430	5056 ALUM. ALLOY QQ-A-430	MIL-A-8625,TP,II,CL-1 MIL-DTL-5541 DYE ORANGE	MIL-A-8625,TP,II,CL-1 MIL-DTL-5541 CL-1A	
RV1291PR - () () NAS1399M (JA)	MONEL QQ-N-281	MONEL PER QQ-N-281 OR A-286 PER AMS 5731	MONEL QQ-N-281	AF90	NONE	
RV1291 - () () NAS1399MW (JA)	MONEL QQ-N-281	MONEL PER QQ-N-281 OR A-286 PER AMS 5731	MONEL QQ-N-281	CADMIUM PLATE AMS-QQ-P-416 (TP,II,CL-2)	NONE	
RV1291MS - () () NAS1399MS (JA)	MONEL QQ-N-281	MONEL PER QQ-N-281 OR A-286 PER AMS 5731	MONEL QQ-N-281	SILVER PLATE QQ-S-365	NONE	
RV1291M - () () NAS1399M (JA)	MONEL QQ-N-281	MONEL PER QQ-N-281 OR A-286 PER AMS 5731	MONEL QQ-N-281	DRY FILM LUBE	NONE	

- NOTES: UNLESS OTHERWISE SPECIFIED.
- 1. COMPOSITION ONLY.
 - 2. MAY BE DRY FILM LUBED AT MANUFACTURERS OPTION.
 - 3. 3/32" DIAMETER AVAILABLE IN A-286 MATERIAL ONLY.
 - 4. 3/32" DIAMETER HAS AN INDENTED DOT FOR MFG. I.D. ONLY
 - 5. NOT TO EXCEED RIVET DIAMETER.
 - 6. AF90 MAY BE APPLIED AT MANUFACTURER'S OPTION.
 - 7. EXAMPLE OF PART NUMBER:
RV1241 S 5-4
GRIP IN 16THS
DIAMETER IN 32NDS
FINISH CODE
BASIC PART NUMBER
 - 8. SUFFIX CODES FOR SPECIAL FINISHES OR LUBRICANTS.:
F = I.V.D. ALUMINUM COAT PER MIL-C-83488, TYPE II CLASS 3.
P = ALUMINUM COAT PER NAS4006.
T = DRY OR 20204 TRANSLUBE ONLY.
TL = DRY OR TIO-LUBE 460 ONLY.
 - 9. REFER TO MINIMUM GRIP TABLE.

UNCONTROLLED COPY
WILL NOT BE KEPT UP TO DATE

REV.	DATE	BY	E.O. NO.	PREPARED	CHECKED	APPROVED
S	03/24/08	P.M.	6357	LAUREN MARQUEZ		
T	07/23/09	P.M.	6810			
U	08/17/10	P.M.	7090			
V	04/02/13	P.M.	8107			
W	10/15/14	P.M.	8710			
X	10/06/15	P.M.	9218			

BLIND RIVET
COUNTERSUNK HEAD

ALLFAST

15200 DON JULIAN ROAD . CITY OF INDUSTRY CA. 91745
PHONE: (626) 968-9388

07/15/91	APPROVAL ON FILE	
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RV 12X1